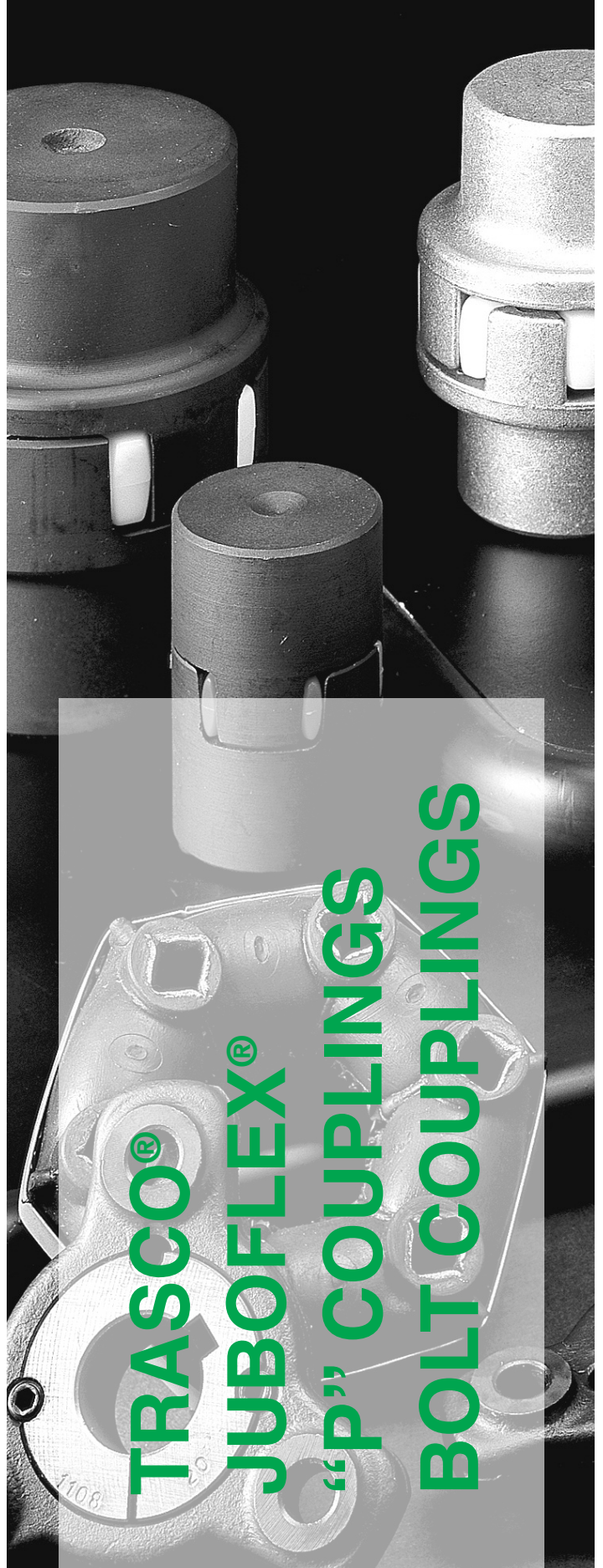


TRASCO® Couplings



**TRASCO®
JUBOFLEX®
“P” COUPLINGS
BOLT COUPLINGS**

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TRASCO® couplings

Description

TRASCO® flexible coupling is the flexible and omocinetic coupling that assures the best performance in relation to the physical space occupied in its class.

It has a very compact design and allows safe power transmission by absorbing peak loads and torsional vibrations.

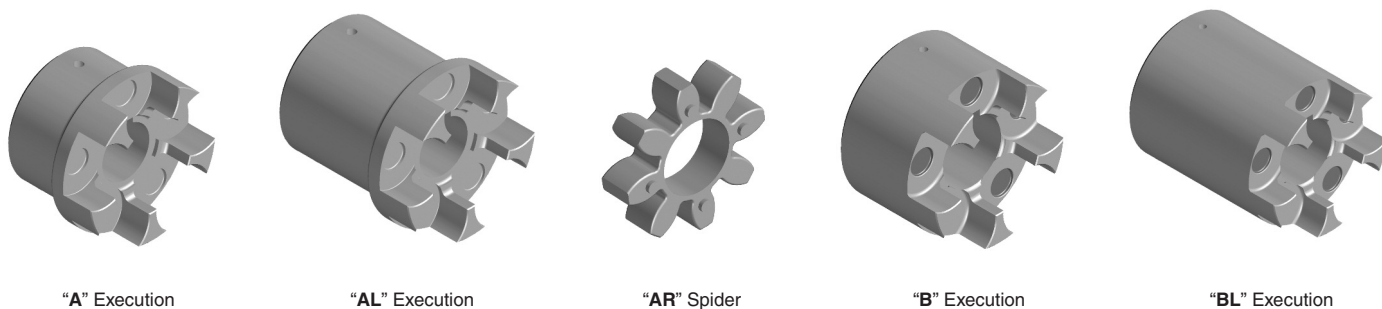
Moreover, the elastic design of the polyurethane gear ring compensates for angular and radial misalignments and also absorbs small shaft length variation.

The involute profile of the gear ring teeth prevents high stress

concentrations on reduced surfaces and the crowned profile and avoids the transmission of axial stress.

The high duty factor of TRASCO® couplings is due to the fact that the elastic element works under compression and never under flexion.

TRASCO® couplings are suitable for working in both horizontal and in vertical positions and easily support any load variation or reversal motion. The two coupling halves are electrically insulated from each other.



ATEX Directive 2014/34/EU

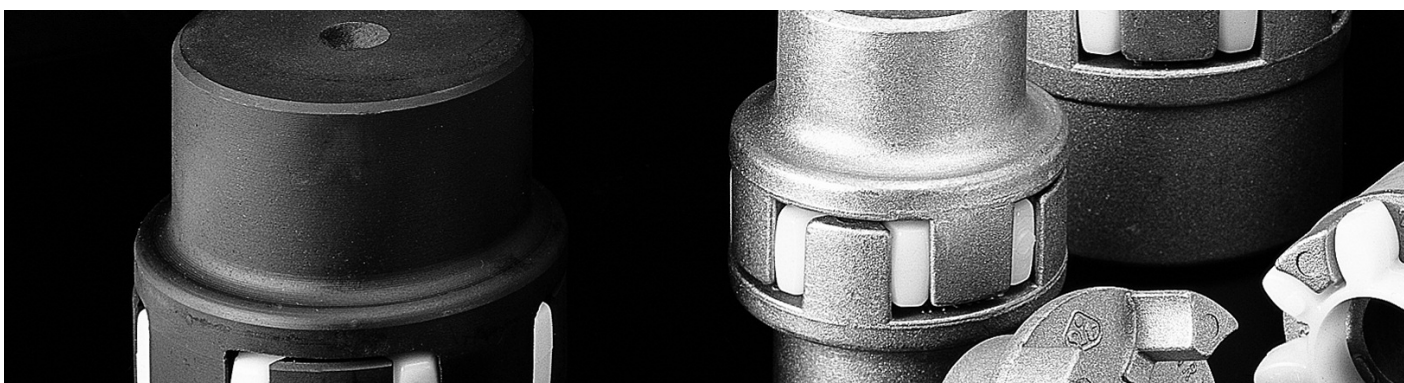
It is possible to ask for specific certification for use in hazardous area according to ATEX Directive 2014/34/EU. TRASCO® couplings

are available with specific mounting/operating instruction manual and conformity. For information, please contact our technical office.

TRASCO® flexible couplings consist of two precision machined metal hubs and an elastic gear ring (spider) which is resistant to oils, chemical agents, and heat.

Hubs are available in cast iron GG25 or aluminum and, in case of special request, in steel or cast iron GGG40.

Each hub is available in version "A" and "B" (in standard or long hub "L" version) which can accommodate different size of bores, leaving unchanged the performance and the technical features.



Spider

The gear ring is made of a particular polyurethane resin which shows great advantages in comparison to the standard polyurethanes available on the market.

The urethane compound of our polyurethane gear ring offers resistance to aging, hydrolysis, fatigue, and abrasion making it suitable for even the most demanding applications in high humidity

conditions. It is self-dampening and shows a great resistance to the main chemical agents, acids, oils, and ozone.

Special types of gear rings are available in order to provide the right solution for each specific application covering a large range of temperatures and resisting specific chemical agents.

Standard spiders					
(Shore)	Color	Compound	Admissible Temperature [°C]		Applications
			on work	peaks	
92 Sh A	Yellow	Polyurethane	from - 40 to + 90	from - 50 to + 120	• the most of industrial application (low-mid power)
98 Sh A	Red	Polyurethane	from - 30 to + 90	from - 40 to + 120	• high torque – narrow angular misalignment – torsional rigidity
64 Sh D	Green	Polyurethane	from - 30 to + 110	from - 30 to + 130	• dampened areas – internal combustion engines

Spiders for special applications					
(Shore)	Color	Compound	Admissible Temperature [°C]		Applications
			on work	peaks	
80 Sh A	Blue	Polyurethane	from - 50 to + 80	from - 60 to + 120	• internal combustion engines / high dynamic solicitations / highly dampened areas
PA	Grey	Polyamide	from - 20 to + 110	from - 30 to + 150	• high torsion rigidity / high temperature areas / high resistance

Available on request spiders with different compound for special applications:

- High working temperature
- Heavy working conditions
- Heavy environment conditions
- Resistance to specific chemicals

TRASCO® coupling sizing as per DIN 740/2

TRASCO® coupling sizing is made according to DIN 740/2. Couplings must be selected to ensure that the maximum admissible torque is never exceeded during operation.

It is necessary to have correct sizing, so that all conditions hereunder are respected.

1) Verify the nominal torque

The nominal torque of the coupling must be greater than or equal to the nominal torque of the drive multiplied by the temperature safety factor.

$$T_{KN} \geq T_N \cdot S_\theta \quad [\text{Nm}]$$

Note that:

$$T_N = 9550 \frac{P_N}{n} \quad [\text{Nm}]$$

Where P_N is the motor nominal power in kW.

2) Verify the maximum torque

The max torque of the coupling must be greater than or equal to the starting torque T_s multiplied by the safety factors S_θ, S_z, S_u where S_u is the higher value between driver and driven units.

$$T_{Kmax} \geq T_s \cdot S_\theta \cdot S_z \cdot S_u \quad [\text{Nm}]$$

3) Verify torque with reversal

In case of torque with reversals it must be verified that:

$$T_{KW} \geq T_w \cdot S_\theta \quad [\text{Nm}]$$

where T_{kw} = torque with reversal, which the coupling can bear, and T_w = torque variation of the drive.

In case of drives with high torsional vibrations (e.g. piston compressors, combustion engine) it is recommended to make a torsional vibration calculations in order to guarantee the correct functioning of the coupling. Please consult our technical office.

Shock load safety factor

Shock load type	S_u
Light	1,4
Medium	1,5
Hard	1,8

Temperature safety factor

T (°C)	-30°C / +30°C	+40°C	+60°C	+80°C
S_θ	1	1,2	1,4	1,8

Safety factor for frequency of starting

Starts/h	0÷100	101÷200	201÷400	401÷800
S_z	1	1,2	1,4	1,6

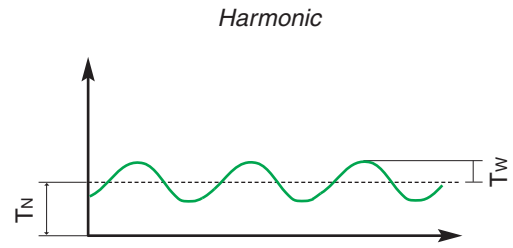
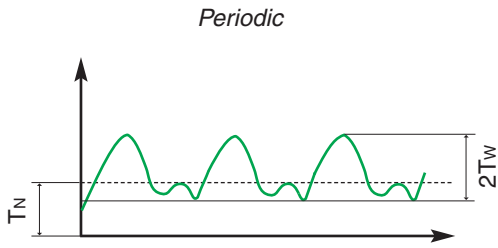
Hub shaft connection check

Hub shaft connection must always be checked by the user. It is important to verify the maximum torque in the drive is lower than the torque which the hub shaft connection can bear. In case of keyway connection, it is important to verify the tensile strength of the hub material with the load which the keyway seat must transmit.

T_{KN}	Coupling nominal torque	Nm
T_{Kmax}	Coupling maximum torque	Nm
T_{KW}	Torque with reversal transmissible by the coupling	Nm
T_N	Motor nominal torque	Nm
T_s	Motor peak torque	Nm
T_w	Torque with reversal of the machine	Nm

S_θ	Temperature factor	
S_z	Start frequency factor	
S_u	Motor or driven-side shock factor	
P_N	Motor nominal torque	kW
n	rpm	min ⁻¹

Type of stress



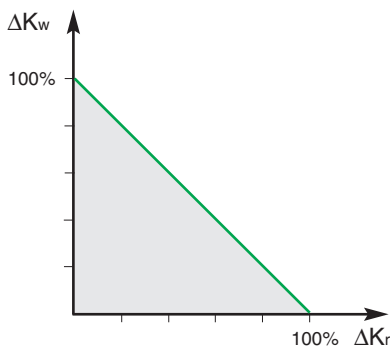
Misalignment

Size	ΔK_{aP} [mm]	ΔK_r [mm]	ΔK_w [°]
19/24	1,2	0,20	1°30'
24/32	1,4	0,22	1°30'
28/38	1,5	0,25	1°30'
38/45	1,8	0,28	1°30'
42/55	2,0	0,32	1°30'
48/60	2,1	0,36	1°30'
55/70	2,2	0,38	1°30'
65/75	2,6	0,42	1°30'
75/90	3,0	0,48	1°30'
90/100	3,4	0,50	1°30'
100/110	3,8	0,52	1°30'
110/125	4,2	0,55	1°30'
125/145	4,6	0,60	1°30'
140/160	5,0	0,62	1°30'
160/185	5,7	0,64	1°30'
180/200	6,4	0,68	1°30'

n=1500 min⁻¹

The values shown in the table for radial and angular misalignment, must be corrected in case they are simultaneously acting on the coupling.

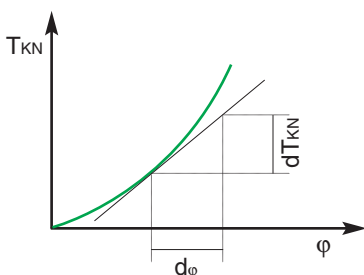
The sum of the admissible value (A) and the respective values shown in the table must be less than or equal to 1.



$$\frac{\Delta K_{aP}}{\Delta K_r} + \frac{\Delta K_{wA}}{\Delta K_w} \leq 1$$

ΔK_{aP}	Maximum axial misalignment	mm
ΔK_r	Maximum radial misalignment	mm
ΔK_w	Maximum angular misalignment	°

Dynamic torsional rigidity



Dynamic torsional rigidity C_{Tdin} is the first derivate of the nominal torque of half coupling in respect to the torsion angle. ϕ is the torsion angle of half coupling in respect to the second half.

As a general rule, C_{Tdin} is greater than C_T and depends on the stress acting on the coupling.

Technical performances

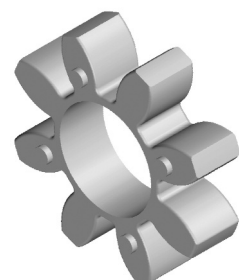
The technical performances below refer to all types of TRASCO® executions and are valid for the indicated spiders when couplings are properly selected.

For particular applications needed, such as very high chemical resistance, spiders made of special material are available. Contact our Technical Department.

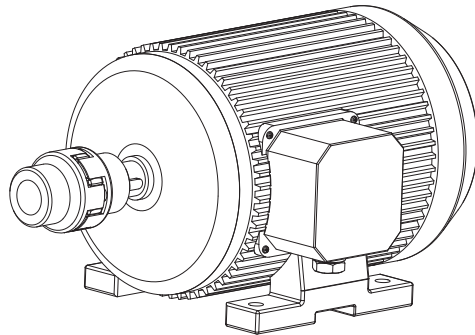
TRASCO®

Type	Hardness spider		Torque			Max. speed		Dynamic torsional rigidity			
	Color	Shore	T _{KN} [Nm]	T _{Kmax} [Nm]	T _{Kw} [Nm]	n (v=30m/s) [min-1]	n (v=40m/s) [min-1]	CTdin (1 T _{KN}) [Nm/rad]	CTdin (0,75 T _{KN}) [Nm/rad]	CTdin (0,5 T _{KN}) [Nm/rad]	CTdin (0,25 T _{KN}) [Nm/rad]
19/24	Yellow	92 Sh.A	10	20	2,7	14000	19000	1280	1050	800	470
	Red	98 Sh.A	17	34	4,4	14000	19000	2920	2390	1810	1070
	Green	64 Sh.D	21	42	5,5	14000	19000	5350	4390	3320	1970
24/32	Yellow	92 Sh.A	35	70	9	10600	14000	4860	3980	3010	1790
	Red	98 Sh.A	60	120	16	10600	14000	9930	8140	6160	3650
	Green	64 Sh.D	75	150	19,5	10600	14000	15110	12390	9370	5550
28/38	Yellow	92 Sh.A	95	190	25	8500	11800	10900	8940	6760	4010
	Red	98 Sh.A	160	320	42	8500	11800	26770	21950	16600	9840
	Green	64 Sh.D	200	400	52	8500	11800	27520	22570	17060	10120
38/45	Yellow	92 Sh.A	190	380	49	7100	9500	21050	17260	13050	7740
	Red	98 Sh.A	325	650	85	7100	9500	48570	39830	30110	17850
	Green	64 Sh.D	405	810	105	7100	9500	70150	57520	43490	25780
42/55	Yellow	92 Sh.A	265	530	69	6000	8000	23740	19470	14720	8730
	Red	98 Sh.A	450	900	117	6000	8000	54500	44690	33790	20030
	Green	64 Sh.D	560	1120	145	6000	8000	79860	65490	49520	29350
48/60	Yellow	92 Sh.A	310	620	81	5600	7100	36700	30090	22750	13490
	Red	98 Sh.A	525	1050	137	5600	7100	65290	53540	40480	24000
	Green	64 Sh.D	655	1310	170	5600	7100	95510	78320	59220	35100
55/70	Yellow	92 Sh.A	410	820	107	4750	6300	50720	41590	31450	18640
	Red	98 Sh.A	680	1250	178	4750	6300	94970	77880	58880	34900
	Green	64 Sh.D	825	1650	215	4750	6300	107920	88500	66910	39660
65/75	Yellow	92 Sh.A	625	1250	163	4250	5600	97130	79650	60220	35700
	Red	98 Sh.A	950	1900	245	4250	5600	129510	106200	80300	47600
	Green	64 Sh.D	1175	2350	305	4250	5600	151090	123900	93680	55530
75/90	Yellow	92 Sh.A	1280	2560	333	3550	4750	113320	92920	70260	41650
	Red	98 Sh.A	1950	3900	500	3550	4750	197500	161950	122450	72580
	Green	64 Sh.D	2410	4820	325	3550	4750	248220	203540	153900	91220
90/100	Yellow	92 Sh.A	2400	4800	624	2800	3750	190090	155870	117860	69860
	Red	98 Sh.A	3600	7200	936	2800	3750	312200	256000	193560	114730
	Green	64 Sh.D	4500	9000	1170	2800	3750	674520	553110	418200	247890
100/110	Yellow	92 Sh. A	3300	6600	860	2500	3350	253080	207530	156910	93010
	Red	98 Sh. A	4950	9900	1290	2500	3350	383260	314270	237620	140850
	Green	64 Sh. D	6200	12400	1600	2500	3350	861170	706160	533930	316480
110/125	Yellow	92 Sh. A	4800	9600	1250	2240	3000	311610	255520	193200	114520
	Red	98 Sh. A	7200	14400	1870	2240	3000	690060	565850	427840	253600
	Green	64 Sh. D	9000	18000	2340	2240	3000	1138590	933640	705920	418430
125/145	Yellow	92 Sh. A	6650	13300	1730	2000	2650	474860	389390	294410	174510
	Red	98 Sh. A	10000	20000	2600	2000	2650	1343640	1101790	833060	493790
	Green	64 Sh. D	12500	25000	3250	2000	2650	1435380	1177010	889930	527500
140/160	Red	95 Sh.A	12800	25600	3328	1800	2360	1424580	1168160	883240	523540
160/185	Red	95 Sh.A	19200	38400	4992	1500	2000	2482230	2035430	1538980	912220
180/200	Red	95 Sh.A	28000	56000	7280	1400	1800	3561450	2920400	2208100	1308840

Color	Torsion angle		Dampening factor Ψ (-)	Resonance factor V _R (-)
	j (T _{KN}) (°)	j (T _{Kmax}) (°)		
Yellow	3,2°	5°	0,8	7,9
Red	3,2°	5°	0,8	7,9
Green	2,5°	3,6°	0,75	8,5



TRASCO® couplings for motors according to IEC standards (spider hardness 92 shore)



Size	3000 [1/min]				1500 [1/min]				1000 [1/min]				750 [1/min]				d x l [mm]					
	P _N [kW]	T _N [Nm]	Size	K	P _N [kW]	T _N [Nm]	Size	K	P _N [kW]	T _N [Nm]	Size	K	P _N [kW]	T _N [Nm]	Size	K	2 poles	4 - 6 - 8 poles				
80	0,75	2,5	19/24	9,2	0,55	3,7	19/24	6,2	0,37	3,9	19/24	5,8	0,18	2,5	19/24	9,2	19x40					
	1,1	3,7		6,2	0,75	5,1		4,5	0,55	5,8		3,9	0,25	3,5		6,5						
90 S	1,5	5		4,6	1,1	7,5		3	0,75	8		2,8	0,37	5,3		4,3	24x50					
90 L	2,2	7,4		3,1	1,5	10		2,3	1,1	12		6,6	0,55	7,9		2,9						
100 L	3	9,8	24/32	8,1	2,2	15	24/32	5,3	1,5	15	24/32	5,3	0,75	11	24/32	7,2	28x60					
112 M				4	13	6,1		4					27	2,9		2,2			22	3,6	1,5	21
132 S	5,5	18		28/38	12,7	5,5		36	28/38	6,3		3	30	28/38		7,6	2,2	30	28/38	7,6	38x80	
	7,5	25			9,2																	
132 M			7,5		49	4,6	5,5	55		4,1												
160 M	11	36	38/45		12,5	11	72	38/45		6,2	7,5	74	38/45		6	4	54	38/45		8,3	42x110	
	15	49		9,1	15				98					4,5		11	108		4,1	7,5		
160 L	18,5	60		7,5	15	98	4,5		11	108	4,1	7,5		100	4,5							
180 M	22	71		8,7	18,5	121	5,1															
180 L			42/55	22	144	42/55	4,3	15	148	42/55	4,1	11	145	42/55	4,2	48x110						
200 L	30	97		6,3	30													196	3,1	18,5	181	3,4
	37	120		5,1				3,1	22		215	2,8										
225 S					37			240	3									18,5	244	48/60	2,9	55x110
225 M	45	145	4,2	45	292	2,4	30	293	2,4	22	290	48/60	2,4	22	290	48/60	2,4					
250 M	55	177	48/60	4	55	356	55/70	2,4	37	361	55/70	2,3	30	392	65	2,6	60x140	65x140				
280 S	75	241	55/70	3,5	75	484	75/90	5,1	45	438	75	5,7	37	483	75	5,1	75x140					
280 M	90	289		2,9	90	581		4,3	55	535		4,6	45	587		4,2						
315 S	110	353		2,4	110	707		75/90	3,5	75		727	75/90	3,4		55	712	75/90	3,5	65x140		
315 M	132	423		5,9	132	849			2,9	90		873		2,8		75	971		6,2			
315 L	160	513	75/90	4,8	160	1030	90/100	5,9	110	1070	90	5,7	90	1170	90	5,2	80x170					
	200	641		3,9	200	1290		4,7	132	1280		4,7	110	1420		4,2						
355 L	250	801		3,1	250	1610		90/100	3,7	160		1550	90/100	3,9		132	1710	90/100	3,5	75x140	95x170	
	315	1010		6					315	2020		3		250		2420	100		2,5			200
400 L	355	1140	90/100	5,3	355	2280	100		2,6	315	3040	100		2	250	3220	100	1,8	80x170	110x210		
	400	1280		4,7	400	2560			2,3													

P _N	Motor nominal torque	kW
T _N	Motor nominal torque	Nm
K	Safety factor	
d x l	Motor shaft's end	mm

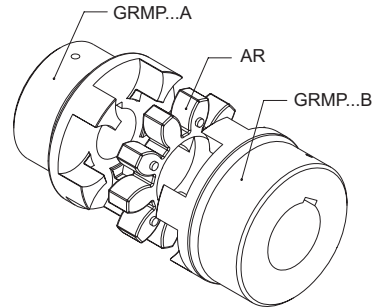
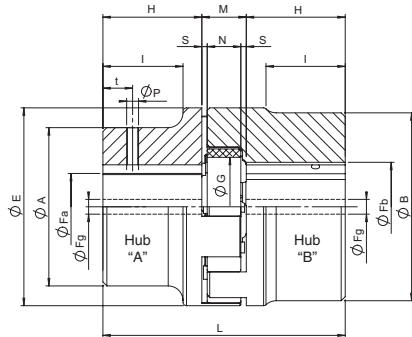
“GR” base program

TRASCO® couplings are dimensionally manufactured to hub types “A” and “B”, the difference being the maximum shaft diameter which hubs can accept (corresponding respectively to the first and second code number). The long hub execution “L” (allows full coverage of the motor shaft) is available in both “A” and “B” executions.

Materials used for manufacture are:

- cast iron grade GG25 (all sizes);
- aluminum, die-casting
- cast iron grade GGG40 and steel upon request.

Approved according to ATEX directive.



Dimensional specification hubs in GG25

Size	Fa max [mm]	Fb max [mm]	Fg [mm] executions				E [mm]	A [mm]	B [mm]	A execution [mm]			B execution [mm]			AL execution [mm]			BL execution [mm]			M [mm]	S [mm]	N [mm]	G [mm]
			A	B	AL	BL				H	L	I	H	L	I	H	L	I	H	L	I				
19/24	-	24	-	-	-	-	40	-	40	-	-	-	25	66	-	-	-	-	50	-	-	16	2	12	18
24/32	24	32	8	10	8	10	55	40	55	30	78	24	30	78	-	50	118	44	60	138	-	18	2	14	27
28/38	28	38	8	10	8	10	65	48	65	35	90	28	35	90	-	60	140	53	80	180	-	20	2,5	15	30
38/45	38	45	10	12	14	14	80	66	80	45	114	37	45	114	-	80	184	72	110	244	-	24	3	18	38
42/55	42	55	10	12	16	16	95	75	95	50	126	40	50	126	-	110	246	100	110	246	-	26	3	20	46
48/60	48	60	12	12	16	16	105	85	105	56	140	45	56	140	-	110	248	99	140	308	-	28	3,5	21	51
55/70	55	70	15	15	16	16	120	98	120	65	160	52	65	160	-	110	250	97	140	310	-	30	4	22	60
65/75	65	75	15	15	20	20	135	115	135	75	185	61	75	185	-	140	315	126	140	315	-	35	4,5	26	68
75/90	75	90	15	15	22	22	160	135	160	85	210	69	85	210	-	140	320	124	170	380	-	40	5	30	80
90/100	90	100	20	20	30	30	200	160	180	100	245	81	100	245	81	170	385	151	210	465	191	45	5,5	34	100
100/110	115	-	45	-	-	-	225	180	-	110	270	89	110	270	-	-	-	-	-	-	-	50	6	38	113
110/125	125	-	55	-	-	-	255	200	-	120	295	96	120	295	-	-	-	-	-	-	-	55	6,5	42	127
125/145	145	-	55	-	-	-	290	230	-	140	340	112	140	340	-	-	-	-	-	-	-	60	7	46	147
140/160	160	-	55	-	-	-	320	255	-	155	375	124	-	-	-	-	-	-	-	-	-	65	7,5	50	165
160/185	185	-	75	-	-	-	370	290	-	175	425	140	-	-	-	-	-	-	-	-	-	75	9	57	190
180/200	200	-	80	-	-	-	420	325	-	195	475	156	-	-	-	-	-	-	-	-	-	85	10,5	64	220

Material: 19/24 Sintered steel - from 24/32 to 90/100 Cast Iron - Ductile Iron over.
Keyway according to DIN 6885 sheet 1 - JS9

Dimensional specification hubs in aluminum

Size	Fa max [mm]	Fb max [mm]	Fg [mm] execution		E [mm]	A [mm]	B [mm]	L [mm]	H [mm]	M [mm]	S [mm]	N [mm]	I [mm]	G [mm]	t [mm]	P [mm]
			A	B												
19/24	-	24	-	-	40	40	40	66	25	16	2	12	-	18	10	M5
24/32	24	32	-	-	55	40	55	78	30	18	2	14	24	27	10	M5
28/38	28	38	12	28	65	48	65	90	35	20	2,5	15	28	30	15	M6
38/45	38	45	22	38	80	66	77	114	45	24	3	18	37	38	15	M8
42/55	-	55	-	22	95	-	95	126	50	26	3	20	-	46	20	M8
48/60	-	60	-	30	105	-	105	140	56	28	3,5	21	-	51	20	M8

Order form

Hub	GRMP 48/60 AL F48	Spider	AR 48/60 R
GRMP: Standard TRASCO® hub GRMALU: TRASCO® aluminium hub		TRASCO® spider	
Size		Size	
A: execution A B: execution B AL: long execution A BL: long execution B		92 Sh A (yellow) if not indicated R: 98 Sh A (red) V: 64 Sh D (green)	
F...: diameter of the bore			

Stock range

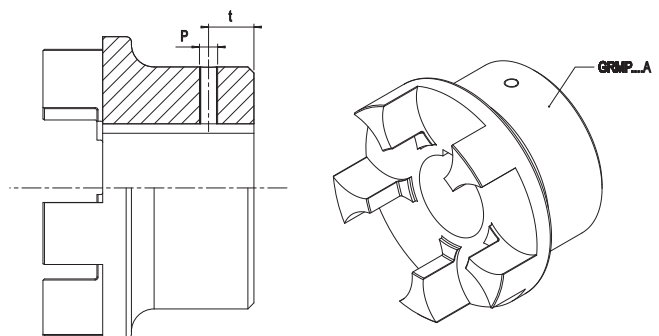
Hubs with finished bore H7, keyway (DIN 6885 sheet 1 - JS9), setscrew

Type	19/24		24/32			28/38			38/45			42/55			48/60			55/70	65/75	75/90	90/100		
Material*	ALU	AC	ALU	GG	GG	ALU	GG	GG	ALU	GG	GG	ALU	GG	GG	GG	GG	GG	GG	GG				
Hub execution	B	B	A	B	A	B	A	B	A	B	A	B	A	B	B	A	B	A	B	A	A	A	
Stock range bore [mm]	10	•	•																				
	11	•	•																				
	12	•	•																				
	14	•	•	•		•		•		•													
	15	•	•	•		•		•		•													
	16	•	•	•		•		•		•													
	18	•	•	•		•		•		•													
	19	•	•	•		•		•		•													
	20	•	•	•		•		•		•													
	22			•		•		•				•											
	24	•	•	•	•	•	•	•	•		•		•		•								
	25			•		•		•		•		•		•	•								
	28			•		•	•	•	•		•		•		•	•							
	30					•		•		•	•	•		•	•		•		•				
	32					•				•	•	•		•	•	•		•		•			
	35							•		•	•	•		•	•	•		•		•			
	38							•		•	•	•		•	•	•		•		•			
	40											•		•	•	•		•		•		•	
	42											•		•	•	•		•		•			
	45													•	•	•	•		•		•		•
	48													•	•	•	•		•		•		•
	50													•	•	•	•		•		•		•
	55													•	•	•	•		•		•		•
60														•	•		•		•		•	•	
65															•	•		•		•		•	
70																•			•		•	•	
75																			•		•	•	
80																						•	
85																						•	
90																						•	

*ALU = Aluminum - AC = Steel - GG = Cast iron

Setscrews types for single hubs

Hub dimension	P	t [mm]	Screw tightening torque [Nm]
19/24	M5	10	2
24/32	M5	10	2
28/38	M6	15	4,8
38/45	M8	15	10
42/55	M8	20	10
48/60	M8	20	10
55/70	M10	20	17
65/75	M10	20	17
75/90	M10	25	17
90/100	M12	30	40
100/110	M12	30	40
110/125	M16	35	80
125/145	M16	40	80
140/160	M20	45	140
160/185	M20	50	140
180/200	M20	50	140



“GRB” taper bushing series

TRASCO® couplings type GRB for taper bushing SER-SIT®, are manufactured in cast iron GG25.

They combine the typical high performances of standard TRASCO® couplings with the advantages of easy mounting and dismounting offered by the taper bushing SER-SIT®.

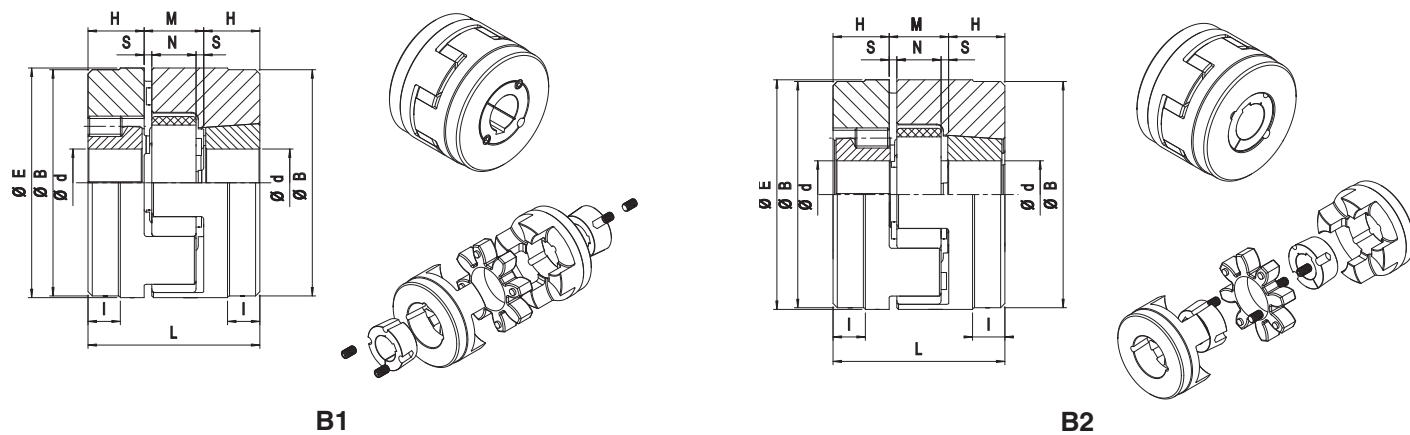
These hubs are manufactured in two different mounting executions:

- B1: installing of taper bushing from outside
- B2: installing of taper bushing from inside (not available for size 90/100)

The GRB execution eliminate the problem of fitting corrosion, making it suitable for all type of machinery.

Hubs type B1 may be axially moved for spider replacement.

Approved according to ATEX Directive.



Size	Taper bushing	E [mm]	B [mm]	L [mm]	H [mm]	M [mm]	S [mm]	N [mm]	I [mm]
28/38	1108 (2820)	65	65	66	23	20	2,5	15	-
38/45	1108 (2820)	80	78	70	23	24	3	18	15
42/55	1610 (4025)	95	94	78	26	26	3	20	16
48/60	1615 (4040)	105	104	106	39	28	3,5	21	28
55/70	2012 (5030)	120	118	96	33	30	4	22	20
65/75	2012 (5030)	135	133	101	33	35	4,5	26	19
75/90	2517 (6545)	160	158	130	45	40	5	30	36
90/100 *	3535 (9090)	200	180	223	89	45	5,5	34	70

* Only “B1” execution

Taper lock type	Diameter of the bore (H7) Keyway according to DIN 6885 sheet 1 - JS9		Transmissible torque [Nm]	Transmittable friction torque	
	[mm]	[inches]		Ø bore [mm]	[Nm]
1108 (2820)	[mm]	9 10 11 12 14 15 16 18 19 20 22 24 25 26 27 28	150	12 19 24 28	28 49 64 79
	[inches]	3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1 - 1 1/8			
1610 (4025)	[mm]	12 14 15 16 18 19 20 22 24 25 26 28 30 32 35 38 40 42	490	19 24 38 42	98 135 240 265
	[inches]	3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1 - 1 1/8 - 1 1/4 - 1 3/8 - 1 1/2 - 1 5/8			
1615 (4040)	[mm]	12 14 15 16 18 19 20 22 24 25 28 30 32 35 38 40 42	490	19 24 38 42	98 135 240 265
	[inches]	1/2 - 5/8 - 3/4 - 7/8 - 1 - 1 1/8 - 1 1/4 - 1 3/8 - 1 1/2 - 1 5/8 - 1 3/4			
2012 (5030)	[mm]	14 15 16 18 19 20 22 24 25 26 28 30 32 35 38 40 42 45 48 50	800	24 38 42 48 50	165 310 340 400 420
	[inches]	5/8 - 3/4 - 7/8 - 1 - 1 1/8 - 1 1/4 - 1 3/8 - 1 1/2 - 1 5/8 - 1 3/4 - 1 7/8 - 2			
2517 (6545)	[mm]	6 18 19 20 22 24 25 28 30 32 35 38 40 42 45 48 50 55 60 65	1300	24 38 42 48 55 60	220 380 430 510 600 670
	[inches]	3/4 - 7/8 - 1 - 1 1/8 - 1 1/4 - 1 3/8 - 1 1/2 - 1 5/8 - 1 3/4 - 1 7/8 - 2 - 2 1/8 - 2 1/4 - 2 3/8 - 2 1/2			
3535 (9090)	[mm]	25 28 30 32 35 38 40 42 45 48 50 55 60 65 70 75 80 85 90	5000	42 60 75 90	1000 1580 2150 2600
	[inches]	1 1/2 - 1 5/8 - 1 3/4 - 1 7/8 - 2 - 2 1/8 - 2 1/4 - 2 3/8 - 2 1/2 - 2 5/8 - 2 3/4 - 2 7/8 - 3 - 3 1/8 - 3 1/4 - 3 3/8 - 3 1/2			

Order form

Hub **GRMB 48/60 B2**

GRMB: TRASCO® GRMB for taper lock

Size

B1: execution B1
B2: execution B2

Spider **AR 48/60 R**

TRASCO® spider

Size

92 Sh A (yellow) if not indicated
R: 98 Sh A (red)
V: 64 Sh D (green)

“GRCAL” series for use with SIT-LOCK® elements type 8

This execution has been introduced to incorporate advantages offered by the SIT-LOCK® locking elements in the shaft-hub connection.

The system allows for a quick, safe and backlash free mounting without the use of keyway and eliminating the need for lock

washers, spacers and stop rings.

Many different solutions may be created to solve all kinds of application needs.

We include hereunder a very useful example. In fact, the same hub bore allows the fitting of different shaft diameters.

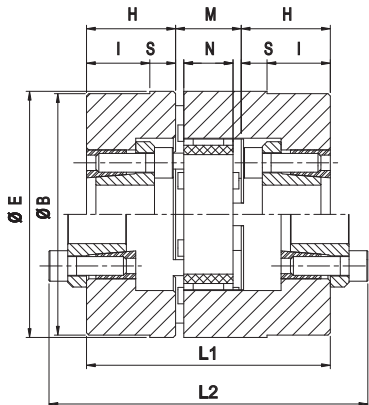


FIG 1

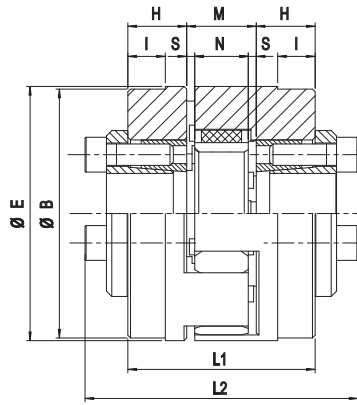


FIG 2

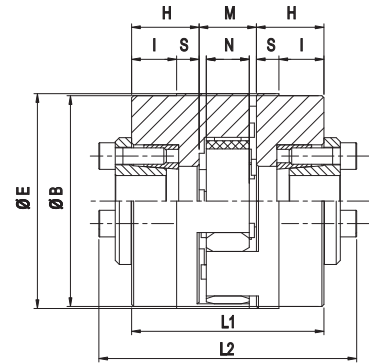


FIG 3

Size	d [mm]	D [mm]	H [mm]	E [mm]	B [mm]	L1 [mm]	L2 [mm]	M [mm]	S [mm]	N [mm]	I [mm]	Material*	Fig.
38/45	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	30	80	78	84	116	24	3	18	22	AC	3
42/55	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	22	95	93	70	102	26	3	20	14	GS-400	2
	24 - 25 - 28 - 30 - 32 - 35 - 38 - 40	65	32			90	122				22	AC	3
48/60	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	38	105	103	104	136	28	3,5	21	27	GS-400	1
	24 - 25 - 28 - 30 - 32 - 35 - 38 - 40	65	33			94	126				22	AC	3
55/70	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	38	120	118	106	138	30	4	22	25	GG25	1
	24 - 25 - 28 - 30 - 32 - 35 - 38 - 40	65	38			106	138				25	GS-400	1
	30 - 32 - 35 - 38 - 40 - 42 - 45 - 48 - 50	80	38			106	138				25	AC	3
65/75	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	38	135	133	111	143	35	4,5	26	24	GG25	1
	24 - 25 - 28 - 30 - 32 - 35 - 38 - 40	65	38			111	143				24	GS-400	1
	30 - 32 - 35 - 38 - 40 - 42 - 45 - 48 - 50	80	25			85	117				11	GS-400	2
75/90	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	38	160	158	116	148	40	5	30	22	GG25	1
	24 - 25 - 28 - 30 - 32 - 35 - 38 - 40	65	38			116	148				22	GG25	1
	30 - 32 - 35 - 38 - 40 - 42 - 45 - 48 - 50	80	41			122	154				25	GS-400	1
90/100	14 - 16 - 18 - 19 - 20 - 22 - 24 - 25 - 28 - 30	55	38	200	180	121	153	45	5,5	34	19	GG25	1
	24 - 25 - 28 - 30 - 32 - 35 - 38 - 40	65	38			121	153				19	GG25	1
	30 - 32 - 35 - 38 - 40 - 42 - 45 - 48 - 50	80	41			127	159				22	GG25	1

*: AC = steel / GG 25 = cast iron 25 / GS-400 = Spheroidal cast-iron 400

Order form

Hub **GRMC 48/60**

GRMC: TRASCO® hub for SIT-LOCK® type 8

Size

Spider **AR 48/60 R**

Anello elastico per TRASCO®

Size

Yellow if not indicated; R: red; V: green

SIT-LOCK® elements **CAL 8 F20 / 55**

CAL: SIT-LOCK® element

Size

Bore diameter

External bore diameter

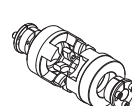


Fig. 1 External CAL

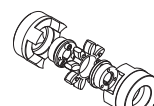


Fig. 1 Internal CAL

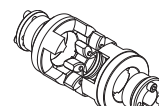


Fig. 2

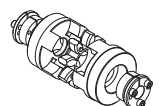
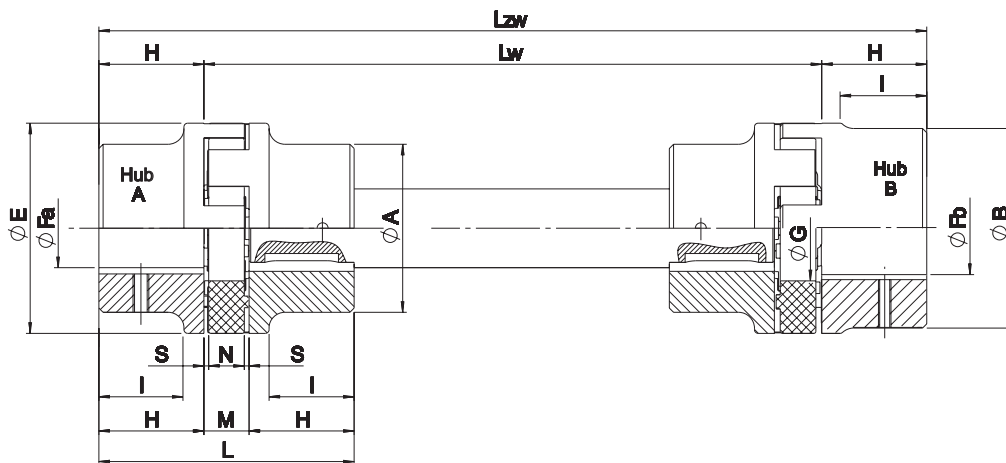


Fig. 3

“GRL” series with intermediate shaft

The GRL series allows the joining of two shafts (even very distant) through two TRASCO® couplings and an intermediate shaft (length “Lw”) of customized dimension. The presence of two polyurethane rings allows high dampening

capability and greater radial misalignments. As a standard, hubs are made of cast iron, while shafts are from steel; though, different materials can be used, according to different applications.

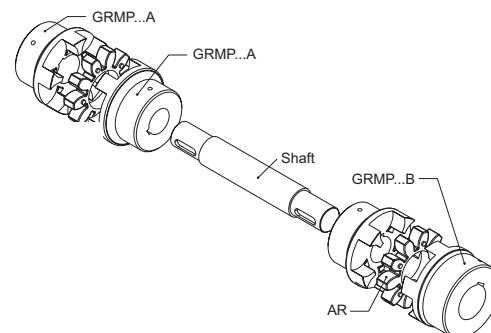


Size	Fa [mm]	Fb [mm]	E [mm]	A [mm]	B [mm]	H [mm] execution			L [mm]		M [mm]	S [mm]	N [mm]	I [mm] execution				G [mm]
						A-B	AL	BL	A-B	AL-BL				A	B	AL	BL	
24/32	9 - 24	11 - 32	55	40	55	30	50	60	78	128	18	2	14	24	-	44	-	27
28/38	9 - 28	11 - 38	65	48	65	35	60	80	90	160	20	2,5	15	28	-	53	-	30
38/45	11 - 38	13 - 45	80	66	80	45	80	110	114	214	24	3	18	37	-	72	-	38
42/55	11 - 42	13 - 55	95	75	95	50	110	110	126	246	26	3	20	40	-	100	-	46
48/60	13 - 48	13 - 60	105	85	105	56	110	140	140	278	28	3,5	21	45	-	99	-	51
55/70	16 - 55	16 - 70	120	98	120	65	110	140	160	280	30	4	22	52	-	97	-	60
65/75	16 - 65	16 - 75	135	115	135	75	140	140	185	315	35	4,5	26	61	-	126	-	68
75/90	16 - 75	16 - 90	160	135	160	85	140	170	210	350	40	5	30	69	-	124	-	80
90/100	21 - 90	21 - 100	200	160	180	100	170	210	245	425	45	5,5	34	81	81	151	191	100
100/110	46 - 115	-	225	180	-	110	-	-	270	-	50	6	38	89	-	-	-	113
110/125	56 - 125	-	255	200	-	120	-	-	295	-	55	6,5	42	96	-	-	-	127
125/145	56 - 145	-	290	230	-	140	-	-	340	-	60	7	46	112	-	-	-	147

Keyway according to DIN 6885 sheet 1 - JS9

Coupling configurator

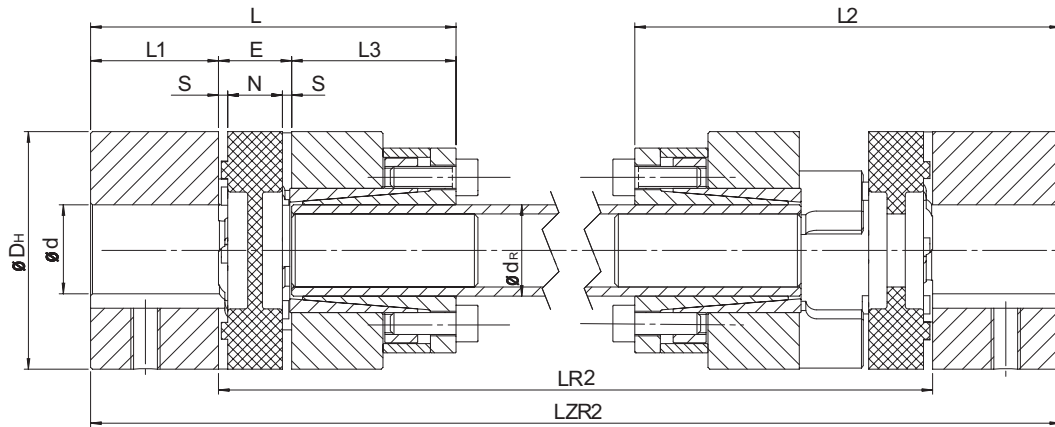
Coupling code	Item	Type	Execution	Bore diameter	Order example
GRL38/45	Hub 1	GR	A-B-AL-BL	F...	GRMP38/45AF35
		GRB	B1-B2	F...	
		GRCAL	-	F...	
	Spider 1	AR	G-R-V	-	AR38/45V
	Distance between two side shafts Lw				Lw = 1200 mm
	Spider 2	AR	G-R-V	-	AR38/45V
	Hub 2	GR	A-B-AL-BL	F...	GRMP38/45BF40
GRB		B1-B2	F...		
GRCAL		-	F...		



“GRL CAL3” series with intermediate shaft

The GRL CAL3 series allows the joining of two shafts (even two spaced) through two TRASCO® couplings and an intermediate shaft (length “LR2”) of customized dimension, mounted with shrink discs on the hubs. The presence of two polyurethane elements allows high

dampening capability and greater radial misalignments. As a standard, hubs are made of cast iron, while shafts are made of steel; though different materials can be used according to different applications.

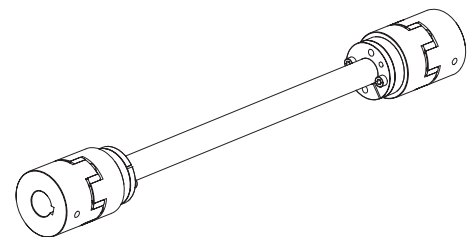


Size	External hub		Dimensions [mm] GRL-CAL3												Internal hub		
	dmin	dmax	DH	L1	L3	L	E	N	s	L2	LR2 min.	LZR2	Intermediate shaft		SITLOCK 3 elements		
													dR	C [Nm/Rad·m]	Type	Screw Din 912-12.9 M-L	TA [Nm]
14	4	15	30	11	26	50	13	10	1,5	61,5	109	LR2+22	10x2.0	68,36	10x16	M4X10	4,9
19/24	6	24	40	25	26	67	16	12	2	81	120	LR2+50	12x2.0	130	12x18	M4X10	4,9
24/32	8	28	55	30	38	86	18	14	2	102	156	LR2+60	20x3.0	954,9	20x28	M6X18	17
28/38	10	38	65	35	45	100	20	15	2,5	117,5	177	LR2+70	25x2.5	1811	25x34	M6X18	17
38/45	12	45	80	45	45	114	24	18	3	135	192	LR2+90	32x3.5	5167	32x43	M6X18	17
42/55	14	55	95	50	52	128	26	20	3	151	214	LR2+100	40x4.0	11870	40x53	M6X18	17
48/60	15	60	105	56	70	154	28	21	3,5	178,5	261	LR2+112	45x4.0	17486	45x59	M8X22	41
55/70	20	74	120	65	80	175	30	22	4	201	288	LR2+130	55x4.0	33543	55x71	M8X22	41
65/75	22	80	135	75	80	190	35	26	4,5	220,5	307	LR2+150	60x4.0	44362	60x77	M8X22	41

Keyway according to DIN 6885 sheet 1 - JS9

Coupling configurator

Coupling code	Item	Type	Execution	Bore diameter	Order example
GRLC38/45	Hub 1	GR	A-B-AL-BL	F...	GRMP38/45AF35
		GRB	B1-B2	F...	
		GRCAL	-	F...	
	Spider 1	AR	G-R-V	-	AR38/45V
	Distance between two side shafts LR2				LR2 = 1200 mm
	Spider 2	AR	G-R-V	-	AR38/45V
	Hub 2	GR	A-B-AL-BL	F...	GRMP38/45BF40
GRB		B1-B2	F...		
GRCAL		-	F...		



“GRF” flange series

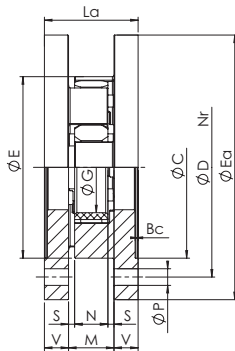
The GRF series with flanges has been developed for applications on heavy machinery and to combine different shafts and flange solutions.

There are different assembling options:

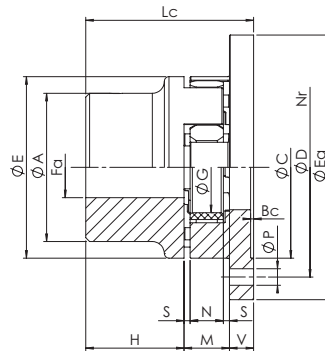
Flange-flange: using two hubs type “CF”

Flange-shaft: using one hub Trasco standard “GR” and one hub type “CF”

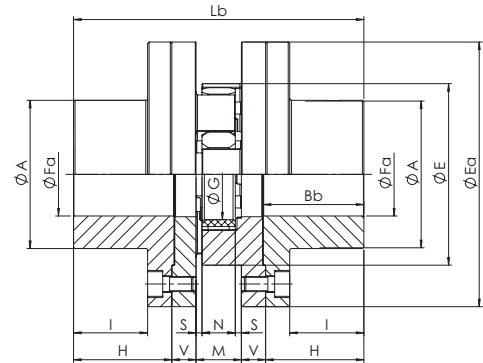
Shaft-shaft: using two hubs type “CFF”, allows the replacement of the elastic element without dismounting of either motor-machine or driven-machine.



flange - flange



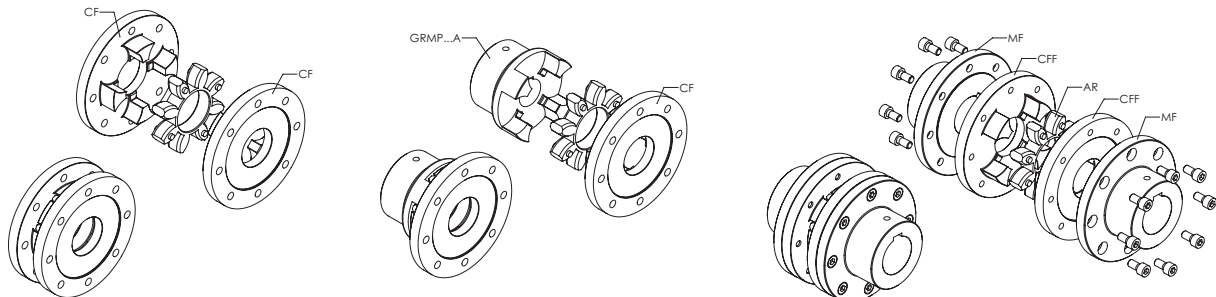
flange - shaft



shaft - shaft

Size	Fa min [mm]	Fa max [mm]	E [mm]	Ea [mm]	A [mm]	C [mm]	D [mm]	N° viti	P [mm]	G [mm]	H [mm]	Bb [mm]	Bc [mm]	I [mm]	V [mm]	M [mm]	S [mm]	N [mm]	La [mm]	Lb [mm]	Lc [mm]
19/24	6	19	40	65	40/32	40	50	5	4,5	18	25	26	1,5	17	8	16	2	12	32	82	49
24/32	8	24	55	80	55/40	55	65	5	4,5	27	30	31	1,5	22	8	18	2	14	34	94	56
28/38	10	28	65	100	65/48	65	80	6	6,5	30	35	36	1,5	25	10	20	2,5	15	40	110	65
38/45	12	38	80	115	66	80	95	6	6,5	38	45	46	1,5	35	10	24	3	18	44	134	79
42/55	14	42	95	140	75	95	115	6	9	46	50	51	2	38	12	26	3	20	50	150	88
48/60	15	48	105	150	85	105	125	8	9	51	56	57	2	44	12	28	3,5	21	52	164	96
55/70	20	55	120	175	98	120	145	8	11	60	65	66	2	49	16	30	4	22	62	192	111
65/75	22	65	135	190	115	135	160	10	11	68	75	76	2	59	16	35	4,5	26	67	217	126
75/90	30	75	160	215	135	160	185	10	14	80	85	87	2,5	66	19	40	5	30	78	248	144
90/100	40	90	200	260	160	200	225	12	14	100	100	102	3	80	20	45	5,5	34	85	285	165
100/110	45	115	225	285	180	225	250	12	14	113	110	112	4	85	25	50	6	38	100	320	185
110/125	55	125	255	330	200	255	290	12	18	127	120	122	4	94	26	55	6,5	42	107	347	201
125/145	55	145	290	370	230	290	325	16	18	147	140	142	5	110	30	60	7	46	120	400	230

Keyway according to DIN 6885 sheet 1 - JS9. Material GJS400.



Order form

Hub **GRF CF 48**

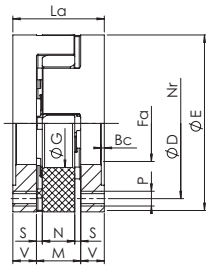
GRF: flange series

CF: Flange “CF” execution
CFF: Flange “CFF” execution

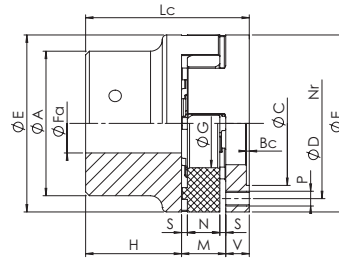
Size

“GRF C” flange series

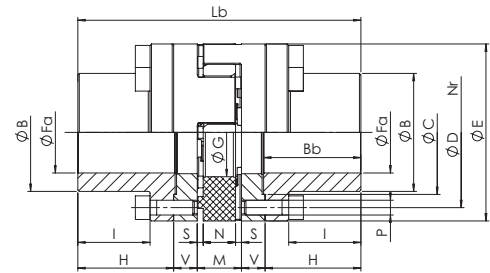
The GRF C series has the same characteristics as the BF series, while being compact in dimension.



flange - flange



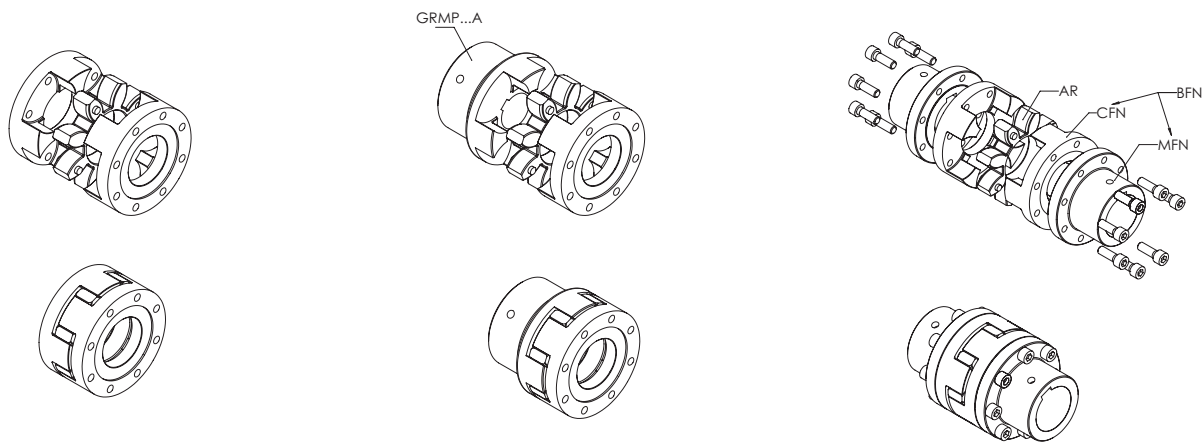
flange - shaft



shaft - shaft

Size	Fa min [mm]	Fa max [mm]	E [mm]	A [mm]	B [mm]	H [mm]	I [mm]	La [mm]	Lb [mm]	Lc [mm]	V [mm]	M [mm]	S [mm]	N [mm]	Bb [mm]	Bc [mm]	G [mm]	D [mm]	Nr	C [mm]	P [mm]
24/32	8	24	55	40	36	30	22	34	94	56	8	18	2	14	31	1,5	27	45	8	36	M5
28/38	10	28	65	48	42	35	25	40	110	65	10	20	2,5	15	36	1,5	30	54	8	44	M6
38/45	12	38	80	66	52	45	35	44	134	79	10	24	3	18	46	1,5	38	66	8	54	M8
42/55	14	42	95	75	62	50	38	50	150	88	12	26	3	20	51	2	46	80	12	65	M8
48/60	15	48	105	85	70	56	44	52	164	96	12	28	3,5	21	57	2	51	90	12	75	M8
55/70	20	55	120	98	80	65	49	62	192	111	16	30	4	22	66	2	60	102	8	84	M10
65/75	22	65	135	115	94	75	59	67	217	126	16	35	4,5	26	76	2	68	116	12	96	M10
75/90	30	75	160	135	108	85	66	78	248	144	19	40	5	30	87	2,5	80	136	15	112	M12
90/100	40	90	200	160	142	100	80	85	285	165	20	45	5,5	34	102	3	100	172	15	145	M16
100/110	45	115	225	180	158	110	85	100	320	185	25	50	6	38	112	4	113	195	15	165	M16
110/125	55	125	255	200	178	120	94	107	347	201	26	55	6,5	42	122	4	127	218	15	180	M20
125/145	55	145	290	230	206	140	110	120	400	230	30	60	7	46	142	5	147	252	15	215	M20

Keyway according to DIN 6885 sheet 1 - JS9.



Order form

Hub

GRFBFN 48

GRFBFN: shaft side flange "BFN" execution
 GRFCFN: ring side flange "BFN" - "CFN" execution

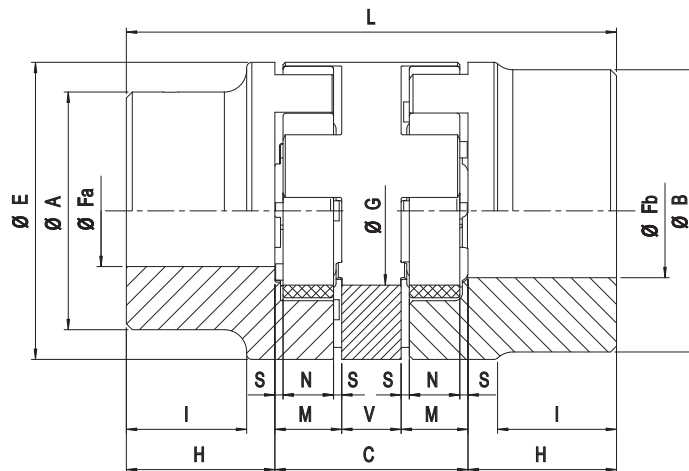
Size

Nr Number of screws

“GRS” double cardanic series

The GRS series allows compensation of high axial, radial and angular misalignment. Additionally, the use of the double

spider allows for twice the torsion angle and provides very high dampening effect.



Size	F _a [mm]	F _b [mm]	H [mm]	V [mm]	C [mm]	M [mm]	S [mm]	N [mm]	L [mm]	E [mm]	A [mm]	B [mm]	G [mm]	ΔK _r [mm]	ΔK _w [°]
24/32	9 - 24	11 - 32	30	16	52	18	2	14	112	55	40	55	27	0,89	1°30'
28/38	9 - 28	11 - 38	35	18	58	20	2,5	15	128	65	48	65	30	1	
38/45	11 - 38	13 - 45	45	20	68	24	3	18	158	80	66	80	38	1,15	
42/55	11 - 42	13 - 55	50	22	74	26	3	20	174	95	75	95	46	1,26	
48/60	13 - 48	13 - 60	56	24	80	28	3,5	21	192	105	85	105	51	1,36	
55/70	16 - 55	16 - 70	65	28	88	30	4	22	218	120	98	120	60	1,52	
65/75	16 - 65	16 - 75	75	32	102	35	4,5	26	252	135	115	135	68	1,75	
75/90	16 - 75	16 - 90	85	36	116	40	5	30	286	160	135	160	80	2	
90/100	21 - 90	21 - 100	100	40	130	45	5,5	34	330	200	160	180	100	2,5	

Keyway according to DIN 6885 sheet 1 - JS9

Order form

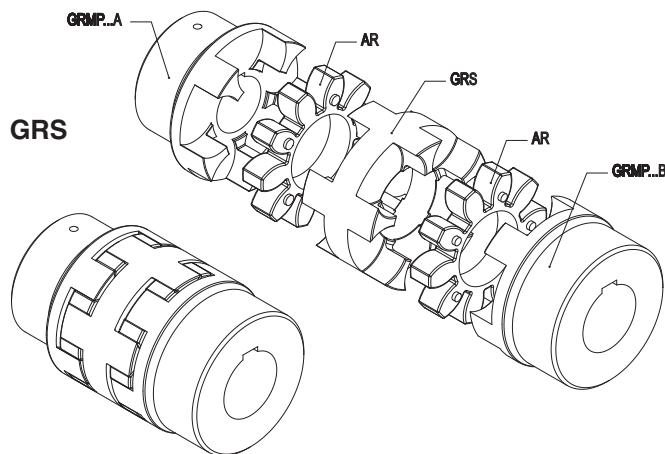
For hub “GR” order form please see TRASCO® GR base program

Spacer element **GRS 48**

GRS: spacer element

Size

F _a	Bore of hub “A”	mm
F _b	Bore of hub “B”	mm
ΔK _r	Maximum radial misalignment	mm
ΔK _w	Maximum angular misalignment	°



“GR FRT” drum brake series

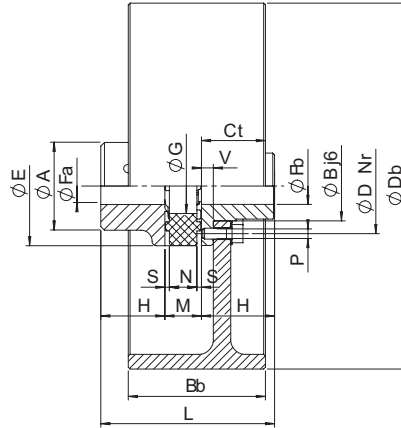
The GR FRT series has been developed to suit drum brake (FRT) transmission according to DIN 15431/15435.

It is considered an elastic coupling consisting of:

- Standard hub (any of Trasco family)
- Elastic spider
- Special hub attached to brake drum

Components are either made of cast-iron (G25), spheroidal cast-iron (GS400), or steel according to application.

Also, assembling of different dimensioned brake drum to any kind of coupling is allowed. See below tables.



Keyway according to DIN 6885 sheet 1 - JS9

GR FRT - drum brake												W _{FRT} [kg]	J _{FRT} [kg m ²]	min ⁻¹ with V _{max} 30 m/s	
Db x Bb	28	38	42	48	55	65	75	90	100	110	125				
160x60	30	31	-	-	-	-	-	-	-	-	-	-	2,12	0,01	3580
200x75	35	36	38	39	41	-	-	-	-	-	-	-	3,45	0,03	2860
250x95	43	44	46	47	49	50	52	-	-	-	-	-	6,87	0,08	2290
315x118	-	-	55	56	58	59	61	64	-	-	-	-	14,95	0,28	1820
400x150	-	-	68	69	71	72	74	77	79	82	-	-	31,20	0,89	1430
500x190	-	-	-	-	-	87	89	92	94	97	101	-	60,00	2,70	1150
630x236	-	-	-	-	-	-	107	110	112	115	119	-	112,00	8,01	910
710x265	-	-	-	-	-	-	-	-	-	123	126	130	161,00	14,90	810
800x300	-	-	-	-	-	-	-	-	-	-	-	144	202,00	27,20	720

Size	Fa;Fb min [mm]	Fa;Fb max [mm]				E [mm]	A [mm]	B [mm]	H [mm]	L [mm]	G [mm]	Nr	V [mm]	M [mm]	S [mm]	N [mm]	D [mm]	P [mm]
		Fa	Fb (GG25)	Fb (GS400)	Fb (Steel)													
28 FR	10	28	20	22	24	65	48	38	35	90	30	8	6,5	20	2,5	15	52	M6
38 FR	12	38	28	32	34	80	66	50	45	114	38	8	7,5	24	3	18	66	M8
42 FR	14	42	30	38	42	95	75	60	50	126	46	12	9,5	26	3	20	80	M8
48 FR	15	48	35	45	48	105	85	68	56	140	51	12	10,5	28	3,5	21	90	M8
55 FR	20	55	42	50	55	120	98	78	65	160	60	8	12,5	30	4	22	102	M10
65 FR	22	65	48	55	65	135	115	92	75	185	68	12	13,5	35	4,5	26	116	M10
75 FR	30	75	58	70	75	160	135	106	85	210	80	15	15,5	40	5	30	136	M12
90 FR	40	90	75	90	100	200	160	140	100	245	100	15	18,5	45	5,5	34	172	M16
100 FR	45	115	-	100	-	225	180	156	110	270	113	15	20,5	50	6	38	195	M16
110 FR	55	125	-	110	-	255	200	176	120	295	127	15	23,5	55	6,5	42	218	M20
125 FR	55	145	-	130	-	290	230	204	140	340	147	15	27,5	60	7	46	252	M20

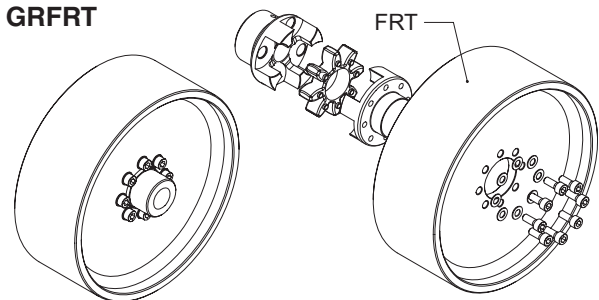
Order form

Hub

GRFRT: brake side hub

Size

GRFRT



W _{FRT}	“GRFRT” weight	kg
J _{FRT}	“GRFRT” moment of inertia	kgm ²
Nr	Number of screws	

“GR FRD” brake disc series

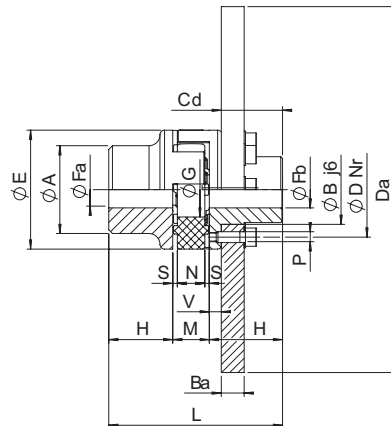
The GR FRD series has been developed to suit disc-brake (FRD) transmissions.

It is considered an elastic coupling consisting of:

- Standard hub (any of Trasco family)
- Elastic spider
- Special hub attached to the brake disc

Components are either made of cast-iron (GG25), spheroidal cast-iron (GS400), or steel according to application.

Also, assembling of different dimensioned brake discs to any kind of coupling is allowed. See below tables.



Keyway according to DIN 6885 sheet 1 - JS9

GR FRD - brake disc												W _{FRD}	J _{FRD}	min ⁻¹ with V _{max} 40 m/s
Da x Ba	28	38	42	48	55	65	75	90	100	110	125	[kg]	[kg m ²]	
200x12,5	X	X	-	-	-	-	-	-	-	-	-	2,93	0,0154	3820
250x12,5	X	X	X	X	-	-	-	-	-	-	-	4,66	0,0376	3060
315x16	-	-	X	X	X	X	X	-	-	-	-	8,62	0,1118	2430
400x16	-	-	-	X	X	X	X	X	X	X	-	15,23	0,3152	1910
500x16	-	-	-	-	X	X	X	X	X	X	X	23,96	0,7680	1530
630x20	-	-	-	-	-	X	X	X	X	X	X	47,72	2,4264	1210
710x20	-	-	-	-	-	X	X	X	X	X	X	60,93	3,9151	1080
800x25	-	-	-	-	-	-	-	X	X	X	X	94,91	7,8790	950
900x25	-	-	-	-	-	-	-	-	-	X	X	118,95	12,6091	850

Size	Fa;Fb min [mm]	Fa;Fb max [mm]				E [mm]	A [mm]	B [mm]	H [mm]	L [mm]	G [mm]	Nr	V [mm]	M [mm]	S [mm]	N [mm]	D [mm]	Cd [mm]	P [mm]
		Fa	Fb (GG25)	Fb (GS400)	Fb (Steel)														
28 FR	10	28	20	22	24	65	48	38	35	90	30	8	6,5	20	2,5	15	52	28,5	M6
38 FR	12	38	28	32	34	80	66	50	45	114	38	8	7,5	24	3	18	66	37,5	M8
42 FR	14	42	30	38	42	95	75	60	50	126	46	12	9,5	26	3	20	80	40,5	M8
48 FR	15	48	35	45	48	105	85	68	56	140	51	12	10,5	28	3,5	21	90	45,5	M8
55 FR	20	55	42	50	55	120	98	78	65	160	60	8	12,5	30	4	22	102	52,5	M10
65 FR	22	65	48	55	65	135	115	92	75	185	68	12	13,5	35	4,5	26	116	61,5	M10
75 FR	30	75	58	70	75	160	135	106	85	210	80	15	15,5	40	5	30	136	69,5	M12
90 FR	40	90	75	90	100	200	160	140	100	245	100	15	18,5	45	5,5	34	172	81,5	M16
100 FR	45	115	-	100	-	225	180	156	110	270	113	15	20,5	50	6	38	195	89,5	M16
110 FR	55	125	-	110	-	255	200	176	120	295	127	15	23,5	55	6,5	42	218	96,5	M20
125 FR	55	145	-	130	-	290	230	204	140	340	147	15	27,5	60	7	46	252	112,5	M20

Order form

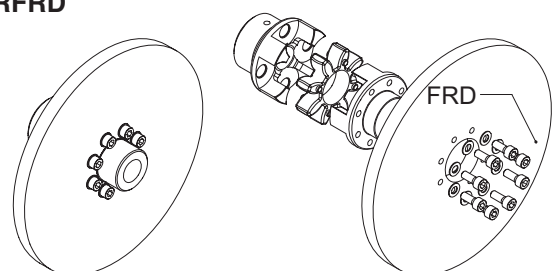
Hub

GRFRD: brake side hub

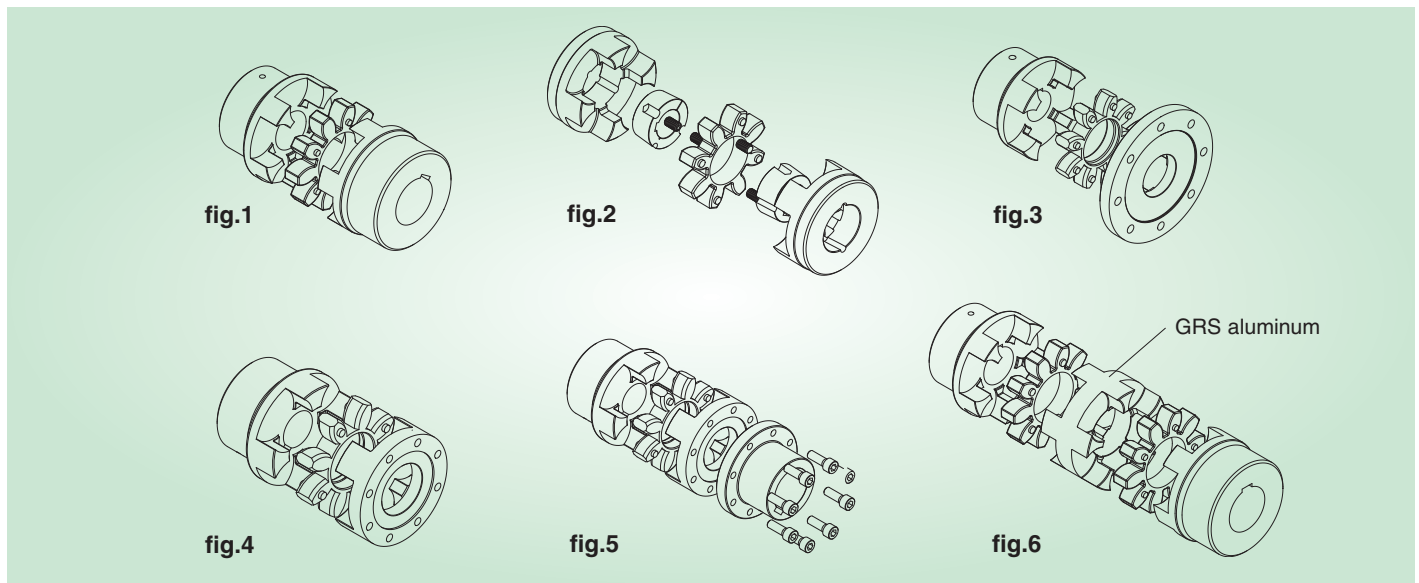
Size

W _{FRD}	“GRFRD” disc weight	kg
J _{FRD}	“GRFRD” moment of inertia	kgm ²
Nr	Number of screws	

GRFRD



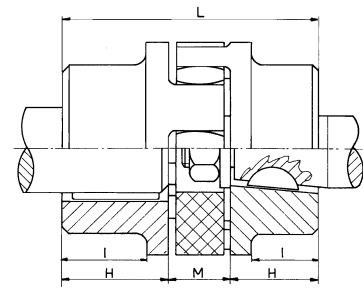
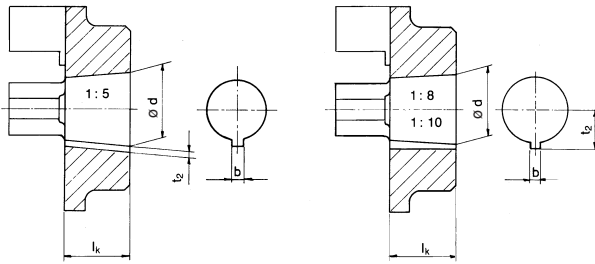
TRASCO® Coupling Weights and Moments of Inertia



Size		GR (A type) fig. 1	GR (B type) fig. 1	GR (AB type) fig. 1	GRALU (A type) fig. 1	GRALU (B type) fig. 1	GRALU (AB type) fig. 1	GRB fig. 2	GRF (CF) fig. 3	GRF (CFN) fig. 4	GRF (BFN) fig. 5	Spacer element GRS fig. 6
19/24	W [kg]	-	0,37	-	-	0,14	-	-	0,23	-	-	-
	J [kgm ²]	-	0,0001	-	-	0,00004	-	-	0,00006	-	-	-
24/32	W [kg]	0,56	0,78	0,67	0,22	0,31	0,26	-	0,3	0,18	0,42	0,14
	J [kgm ²]	0,0002	0,0004	0,0003	0,00008	0,00015	0,00012	-	0,0003	0,00009	0,00018	0,00006
28/38	W [kg]	0,92	1,25	1,1	0,36	0,49	0,43	1	0,58	0,3	0,69	0,22
	J [kgm ²]	0,0005	0,0009	0,0007	0,0002	0,00034	0,00027	0,0007	0,0008	0,00021	0,00041	0,00013
38/45	W [kg]	1,97	2,5	2,25	0,77	0,98	0,9	1,7	0,8	0,313	0,933	0,35
	J [kgm ²]	0,0017	0,0027	0,002	0,0007	0,001	0,00084	0,0026	0,001	0,00047	0,00097	0,00035
42/55	W [kg]	3,1	3,85	3,46	-	1,5	-	2,8	1,41	0,76	1,81	0,51
	J [kgm ²]	0,0035	0,006	0,0047	-	0,002	-	0,0036	0,004	0,0012	0,0023	0,0007
48/60	W [kg]	4,2	5,3	4,75	-	2	-	4,7	1,62	0,89	2,27	0,67
	J [kgm ²]	0,006	0,01	0,008	-	0,004	-	0,0078	0,005	0,0017	0,0035	0,001
55/70	W [kg]	6,4	7,8	7,1	-	-	-	5	2,82	1,47	3,55	0,97
	J [kgm ²]	0,012	0,02	0,015	-	-	-	0,012	0,012	0,0035	0,007	0,002
65/75	W [kg]	9,7	11,8	10,8	-	-	-	6,9	3,46	1,89	4,89	1,43
	J [kgm ²]	0,024	0,035	0,03	-	-	-	0,014	0,017	0,0059	0,0123	0,004
75/90	W [kg]	15,2	20,8	18	-	-	-	14,8	5,03	3	7,86	2,2
	J [kgm ²]	0,051	0,082	0,07	-	-	-	0,065	0,032	0,0125	0,0275	0,009
90/100	W [kg]	26,2	30,2	28,2	-	-	-	35,4	7,9	4,87	13,54	3,9
	J [kgm ²]	0,13	0,17	0,15	-	-	-	0,162	0,073	0,033	0,108	0,025
100/110	W [kg]	32,6	-	-	-	-	-	-	13,5	7,55	20,15	-
	J [kgm ²]	0,22	-	-	-	-	-	-	0,139	0,063	0,14	-
110/125	W [kg]	45,5	-	-	-	-	-	-	18,8	10,15	27,05	-
	J [kgm ²]	0,38	-	-	-	-	-	-	0,255	0,11	0,242	-
125/145	W [kg]	68,8	-	-	-	-	-	-	27,4	14,9	40,9	-
	J [kgm ²]	0,76	-	-	-	-	-	-	0,463	0,21	0,48	-

Weight and moments of inertia are calculated on hubs with max diameter bore.

Tables for TRASCO® couplings with taper or splined bores



Taper 1:5 per: BOSCH - BUCHER- LEDUC - DÜSTERLOH

Code	$\varnothing d + 0,05$	b JS9	$t2 + 0,1$	l_k
a1	9,85	2	1	11,5
a2	16,85	3	1,8	18,5
a3	19,85	4	2,2	21,5
a4	21,95	3	1,8	21,5
a5	24,85	5	2,9	26,5
a6	29,85	6	2,6	31,5
a7	34,85	6	2,6	36,5
a8	39,85	6	2,6	41,5

Taper 1:8 per: ATOS - CASAPPA - GARBE LAHMEYER - JOTTI & STROZZI MARZOCCHI - SALAMI - SAUER-FLUID

Code	$\varnothing d + 0,05$	b + 0,05	$t2 + 0,1$	l_k
b1	9,7	2,4	6	17
b2	11,6	3	7,1	16,5
b3	13	2,4	7,3	21
b4	14	3	8,5	17,5
b5	14,3	3,2	8,5	19,5
b6	17,287	3,2	9,6	24
b7	17,287	4	10,3	24
b8	17,287	3	9,7	24
b9	22,002	3,99	12,4	28
b10	25,463	4,78	15,1	36
b11	25,463	5	15,5	36
b12	27	4,78	15,3	32,5
b13	28,45	6	15,1	38,5
b14	33,176	6,38	18,8	44
b15	33,176	7	18,8	44
b16	43,057	7,95	3,378	51
b17	41,15	8	3,1	42,5

Taper 1:10 per: PARKER HANNIFIN NMF - TEVES

Code	$\varnothing d + 0,05$	b JS9	$t2 + 0,1$	l_k
c1	19,95	5	12,1	32
c2	24,95	6	14,1	45
c3	29,75	8	17	50

SAE splined profile

Code	Size	Head	Pitch	N. of teeth	
PH-S	5/8"	14,28	16/32	9	30°
PI-S	3/4"	17,46	16/32	11	30°
PB-S	7/8"	20,63	16/32	13	30°
PB-BS	1"	23,81	16/32	15	30°
PJ	1 1/8"	26,98	16/32	17	30°
PC-S	1 1/4"	29,63	dic-24	14	30°
PA-S	1 3/8"	33,33	16/32	21	30°
PD-S	1 1/2"	36,51	16/32	23	30°
PE-S	1 3/4"	42,86	16/32	27	30°
PF	2 9/16"	63,5	16/32	40	30°

DIN 5482

Code	Size	Head	Pitch	N. of teeth	Tolerance
P 8217	A 17 x 14	14,4	1,6	9	0,6
P 8228	A 28 x 25	26,25	1,75	15	0,302
P 8230	A 30 x 27	28	1,75	16	0,327
P 8235	A 35 x 31	31,5	1,75	18	0,676
P 8240	A 40 x 36	38	1,9	20	0,049
P 8245	A 45 x 41	44	2	22	0,181
P 8250	A 50 x 45	48	2	24	0,181

DIN 5480

Size	Head	Pitch	N. of teeth
20 x 1 x 18 x 7 H	18	1	18
20 x 1,25 x 14 x 7 H	17,5	1,25	14
25 x 1,25 x 18 x 7 H	22,5	1,25	18
30 x 2 x 13 x 7 H	26	2	13
30 x 2 x 14 x 7 H	26	2	14
35 x 2 x 16 x 7 H	32	2	16
40 x 2 x 18 x 7 H	36	2	18
45 x 2 x 21 x 7 H	41	2	21
48 x 2 x 22 x 9 H	44	2	22
50 x 2 x 24 x 7 H	48	2	24

JUBOFLEX® elastic coupling

Description

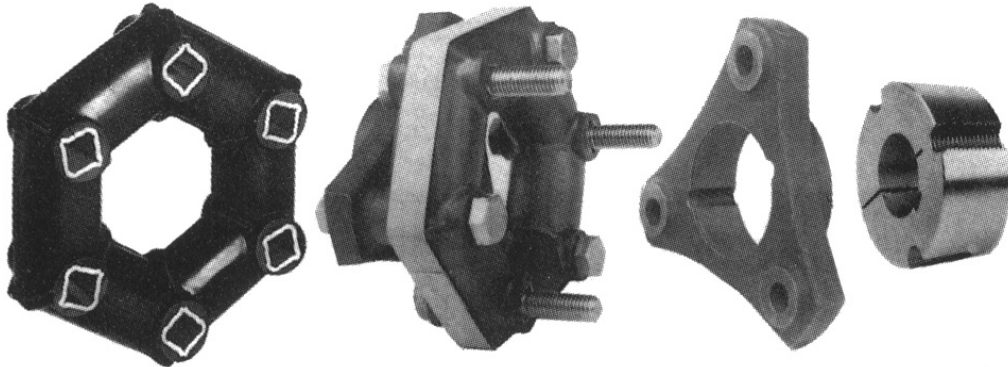
JUBOFLEX® couplings are made of:

- one elastic element made of pre-compressed, natural rubber, reinforced with steel to be fitted with fixing screws and a metallic band (to be removed after mounting);
- two metallic hubs made of forged steel (size 120 produced in cast iron).

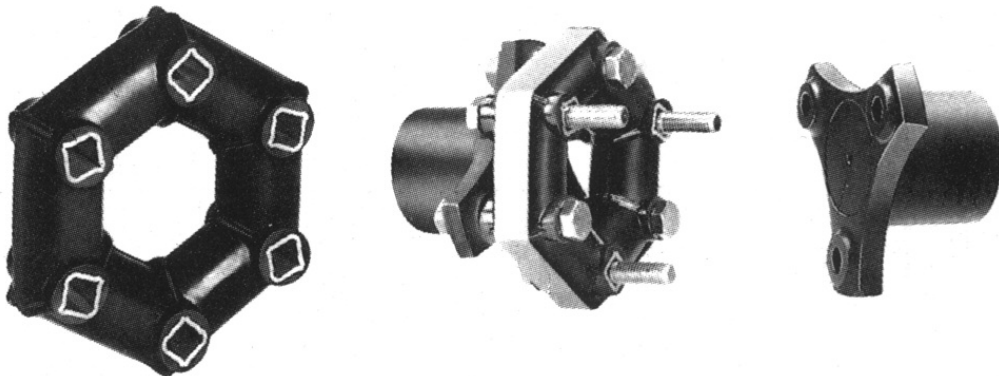
They are produced:

- for mounting with SER-SIT® taper bushing from size 4 to 25;
- solid hub from size 35 to 120.

GJB4 - GJB25



GJ4 - GJ120



Features

JUBOFLEX® coupling has exceptional elastic properties. In fact, it allows for:

- an excellent dampening effect of the load peaks;
- high safety factor and a very high resistance to alternating deformation, thanks to pre-compression;
- possibility of bearing misalignment values rarely possible with other couplings.

In this way it avoids the need of a precise alignment of the machines to be coupled. It is recommended to remove the metallic band of the elastic element after the coupling is mounted; pre-compression will be assured by the fixing screws.

Coding

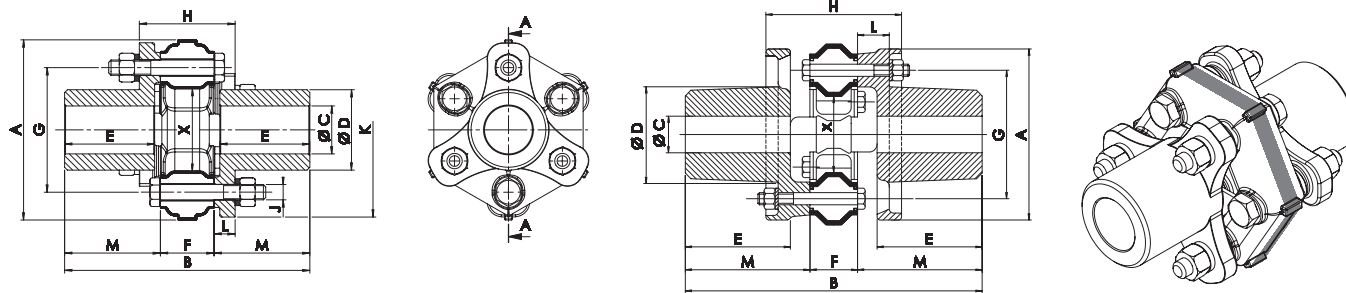
Codification of the JUBOFLEX® couplings is:

- GJ complete coupling solid hub;
- GJM hub;
- AJ elastic element.

To identify the desired size use the nominal torque of the coupling.

E.G.: GJ4 = complete coupling (2 hubs + 1 elastic element) with nominal torque of 40 Nm.

JUBOFLEX® elastic coupling - solid hub



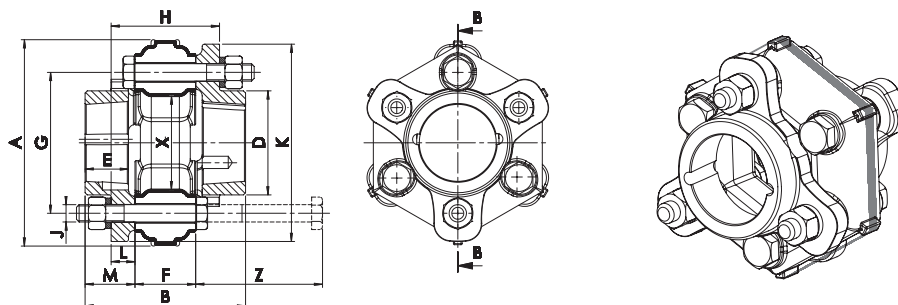
GJ4 - GJ70

GJ120

Size	C		A [mm]	B [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	J [mm]	K [mm]	L [mm]	M [mm]	X [mm]	W [kg]
	min [mm]	max [mm]													
GJ4	-	30	91	128	42	47	28	65	50	8	87	11	50	23	2
GJ9	-	40	117	172	56	66	32	85	60	10	113	14	70	35	3
GJ16	-	48	142	196	68	70	46	100	80	12	135	17	75	40	5
GJ25	-	60	181	247	90	93	51	132	93	14	172	21	98	63	12
GJ35	-	70	202	284	105	109	54	150	96	18	196	21	115	68	18
GJ50	-	75	232	322	115	124	62	170	108	20	225	23	130	75	25
GJ70	-	80	263	346	122	133	68	190	116	20	246	24	139	82	32
GJ120*	60	100	280	486	156	172	78	210	222	20	-	52	204	110	57

*= 8 lobes execution

JUBOFLEX® elastic coupling for mounting SERSIT® taper bushing



Size	SER-SIT® taper bushing	A [mm]	B [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	J [mm]	K [mm]	L [mm]	M [mm]	X [mm]	W [mm]	Z [mm]
GJB4	1108	91	74	48	20	28	65	54	8	91	11	23	23	0,8	65
GJB9	1210	117	90	60	25	32	85	65	10	121	14	29	35	1,6	75
GJB16	1610	142	106	70	25	46	100	81	12	140	17	30	40	2,7	90
GJB25	2012	181	121	95	30	51	132	91	14	177	21	35	63	5	100

SERSIT® taper bushing

Type	Diameter of the bore (H7) Keyway according to DIN 6885 sheet 1 - JS9	Length [mm]	Diam. max.	Screws				Ms [Nm]
				n°	withworth	Length [mm]	Sets screws wrench type	
1108 (28.20)	[mm] 9 10 11 12 14 15 16 18 19 20 22 24 25 26 27 28	22,3	38	2	1/4	13	M3	5,5
	[inches] 3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1 - 1 1/8							
1210 (30.25)	[mm] 11 12 14 15 16 18 19 20 22 24 25 26 28 30 32	25,4	47	2	3/8	16	M5	20
	[inches] 1/2 - 5/8 - 3/4 - 7/8 - 1 - 1 1/8 - 1 1/4							
1610 (40.25)	[mm] 12 14 15 16 18 19 20 22 24 25 26 28 30 32 35 38 40 42	25,4	57	2	3/8	16	M5	20
	[inches] 3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1 - 1 1/8 - 1 1/4 - 1 3/8 - 1 1/2 - 1 5/8							
2012 (50.30)	[mm] 14 15 16 18 19 20 22 24 25 26 28 30 32 35 38 40 42 45 48 50	31,8	70	2	7/16	22	M5	20
	[inches] 5/8 - 3/4 - 7/8 - 1 - 1 1/8 - 1 1/4 - 1 3/8 - 1 1/2 - 1 5/8 - 1 3/4 - 1 7/8 - 2							

Bore diameters in bold type are made in steel instead of cast iron.

Technical Data

Size	T _{KN} [Nm]	T _{Kmax} [Nm]	φ [°]	n _{max} [min ⁻¹]	Nr	Screws/ Type
GJ4	40	120	8	6.000	6	M8 x 50
GJ9	90	270	8	5.000	6	M10 x 65
GJ16	160	480	8	4.500	6	M12 x 80
GJ25	250	750	7	3.500	6	M14 x 90
GJ35	350	1050	7	3.000	6	M18 x 100
GJ50	500	1500	7	2.800	6	M20 x 115
GJ70	700	2100	8	2.400	6	M20 x 115
GJ120	1200	3600	6,5	2.400	8	M20 x 150

T _{KN}	Coupling nominal torque	Nm
T _{Kmax}	Coupling maximum torque	Nm
φ	Torsion angle	°
n _{max}	Maximum rpm	min ⁻¹
Nr	Number of screws	

Order form

Hub **GJM 16**

GJM: JUBOFLEX® solid hub
GJMB: JUBOFLEX® for mounting SER-SIT® taper bushing

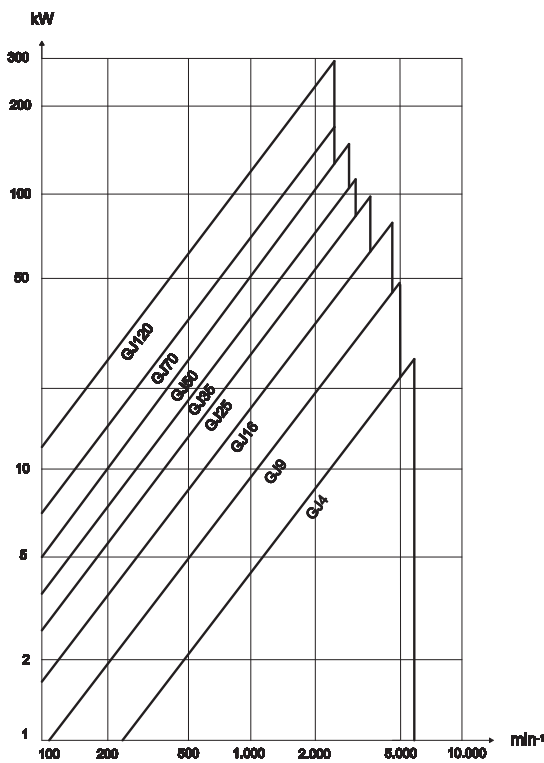
Size

Elastic element **AJ 16**

AJ: elastic element

Size

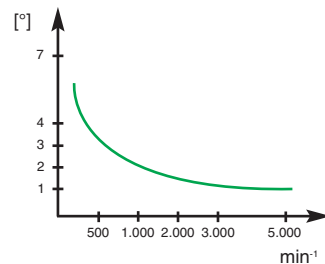
Power Rating



Radial Misalignment

Nominal torque [Nm]	Radial misalignment 1.500 rpm [mm]
40	0,7
90	0,9
160	1,4
250	1,5
350	1,8
500	2
700	2,1
1200	2,4

Angular Misalignment



Mounting

The precompression, for the initial mounting, is achieved by securing the metallic band around the elastic element (all elements are supplied with metallic band of precompression).

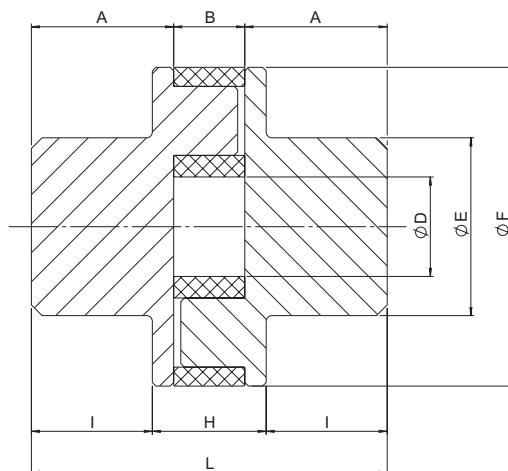
To mount the coupling, tighten the three screws not adjacent to the bores of the elastic element to the three arms of one hub and the three remaining bores of the elastic element to the other hub.

Tighten the screws with the torques indicated in the table. Cut the metallic band when coupling is mounted.

Size	Ms [Nm]
GJ4	21
GJ9	41
GJ16	72
GJ25	113
GJ35	240
GJ50	350
GJ70	350
GJ120	350

“P” elastic coupling

Hubs made in brass and spider in rubber. Suitable for low power.



Size	A [mm]	B [mm]	D [mm]	E [mm]	F [mm]	H [mm]	I [mm]	L [mm]	T _{KN} [Nm]	T _{Kmax} [Nm]
P 35	18	7	12	20	35	12	15	43	5	10
P 45	20	10	14	25	45	16	17,5	51	10	20

Misalignment

Size	Δk_a [mm]	Δk_r [mm]	Δk_w [°]
P 35	1	0,25	2
P 45	1	0,25	2

Highest misalignment values cannot simultaneously act on the hub.

Order form

Hub **GOMP 35**

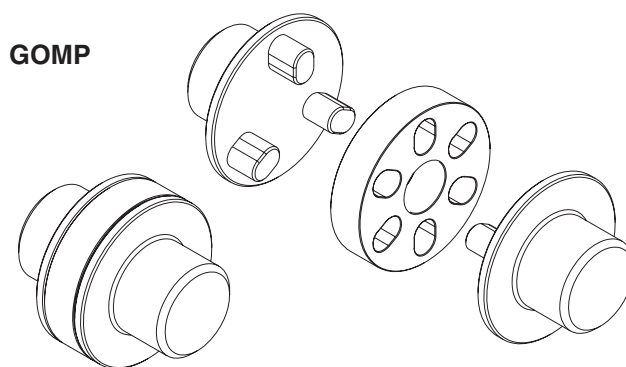
GOMP: “P” hub

Size

Spider **AO 16**

AO: spider

Size



T _{KN}	Coupling nominal torque	Nm
T _{Kmax}	Coupling maximum torque	Nm
ΔK_a	Maximum axial misalignment	mm
ΔK_r	Maximum radial misalignment	mm
ΔK_w	Maximum angular misalignment	°

Bolt couplings

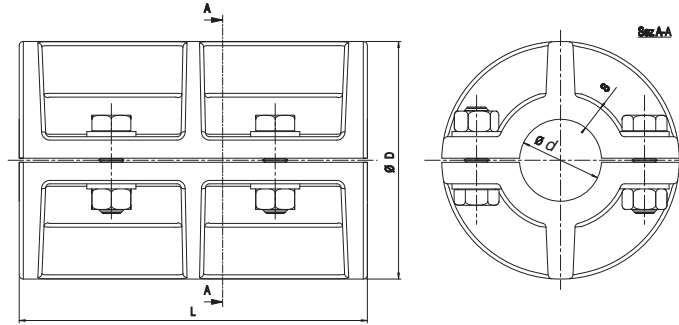
The bolt coupling is a rigid coupling. It is made of two halves, which are cast iron grade GG25 connected by means of bolts. It is maintenance and lubrication free. Additionally, its construction prevents fretting corrosion and allows for easy mounting and dismounting.

The bolt coupling is designed to connect horizontal shafts with similar diameters. If different application, contact our technical

department.

The indicated torque values refer to couplings without keyways. To transmit higher torques it is possible to machine keyways by following DIN 6885/1.

The values of the torque have been calculated with a coefficient of friction equal to 0,15 and with a screw tightening torque according to the indicated value (DIN 912 - 8.8).



Size	d [mm]	D [mm]	L [mm]	S [mm]	Type of screws	Nr. screws	n _{max} [min ⁻¹]	M _s [Nm]	M _T [Nm]	
									Without keyway	With keyway
20	20	74	110	5,5	M8	4	3098	25	20	25
25	25	74	115	6,5	M8	4	3098	25	20	40
30	30	96	145	8	M10	4	2388	49	35	60
35	35	103	158	7	M10	4	2226	49	40	80
40	40	116	174	7	M12	4	2029	86	65	100
45	45	113	190	7	M12	4	1976	86	75	125
50	50	120	205	7	M12	6	1910	86	120	150
55	55	140	220	11	M14	6	1637	135	200	600
60	60	140	242	13	M14	6	1637	135	215	850
65	65	150	250	13	M14	6	1528	135	235	1250
70	70	160	260	15	M14	6	1433	135	255	1700
80	80	185	279	16	M14	6	1239	135	290	2500
90	90	210	310	20	M16	8	1091	210	310	3800
100	100	225	343	20	M16	8	1019	210	600	5400
110	110	250	390	22	M24	8	920	710	-	7500
120	120	275	430	27,5	M24	10	870	710	-	11000
125	125	275	430	25	M24	10	870	710	-	11000
140	140	325	490	35	M27	10	800	1050	-	15000
160	160	365	560	40	M27	12	750	1050	-	23000

Order form

Coupling

GB 100

GB: bolt coupling

Size

n _{max}	Maximum rpm	min ⁻¹
M _s	Screw tightening torque	Nm
M _T	Transmissible torque moment	Nm

GB

